

DECLARATION OF PERFORMANCE

In accordance with EU Construction Products Regulation (CPR) no 305/2011
No. 006CPR-NXOPG

1. Unique identification code of the product type:

Norcros One Part Flexible White Adhesive

2. Type, batch or serial number or any other element allowing identification of the construction product as required by article 11(4):

Norcros One Part Flexible White Adhesive (batch code/date of manufacture is printed on packaging).
Manufacture site as point 4.

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

All internal and external tiling

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under article 11 (5):

Norcros Adhesives

Harewood Street

Tunstall

Stoke-on-Trent

Staffordshire

ST6 5JZ

U.K

Website: www.norcros-adhesives.co.uk

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in article 12 (2):

Not applicable.

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:

AVCP system 3

7. In the case of the declaration of performance concerning a construction product by a harmonised standard:

EN 12004:2007 +A1: 2012

KIWA MPA Bautest GmbH

Performed: Initial type testing under system 3

Issued Test Report: (DD4410/03/2013)

8. In the case of the declaration of performance concerning a construction product covered by harmonised standard:

Not applicable



Made in the UK



9. Declaration of Performance:

Essential characteristics	Performance	Harmonised technical inspection
Reaction to fire	Class E	EN 12004:2007 + A1: 2012
Release of dangerous substances	None	EN 12004:2007 + A1: 2012
<i>Bond strength as:</i>		
Initial tensile adhesion strength	$\geq 1 \text{ N/mm}^2$	EN 12004:2007 + A1: 2012
<i>Durability for:</i>		
Tensile adhesion strength after heat ageing	$\geq 1 \text{ N/mm}^2$	EN 12004:2007 + A1: 2012
Tensile adhesion strength after water immersion	$\geq 1 \text{ N/mm}^2$	EN 12004:2007 + A1: 2012
Tensile adhesion strength after freeze/thaw cycles	$\geq 1 \text{ N/mm}^2$	EN 12004:2007 + A1: 2012
<i>Slip of:</i>		
Slip	$\geq 0.5\text{mm}$	EN 12004:2007 + A1: 2012

NPD – No performance determined

Where pursuant to Article 37 or 38 the specific Technical Documentation has been used, the requirements with which the product complies:

Not applicable.


10. The performance of the product identified is in conformity with the declared performance
This declaration of performance is issued under the sole responsibility of the manufacturer identified.
Signed for and on behalf of the manufacturer by:

Amanda Searle
(name and function)

Head of Technical Service

Norcros Adhesives, U.K
(place and date of issue)

30.09.13



(Signature)
